

Pocan[®] B600

PBT

Injection Molding, Unreinforced, Extrusion, Food Contact Quality, Improved flow

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
<i>RHEOLOGICAL PROPERTIES</i>			
	<i>VALUE</i>		
Melt volume–flow rate	225	cm ³ /10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.6	%	ISO 294–4
Molding shrinkage (parallel)	1.6	%	ISO 294–4
<i>MECHANICAL PROPERTIES</i>			
	<i>VALUE</i>		
Tensile modulus	2700	MPa	ISO 527–1/–2
Yield stress	55	MPa	ISO 527–1/–2
Yield strain	2.5	%	ISO 527–1/–2
Nominal strain at break	2.9	%	ISO 527–1/–2
Flexural modulus	2800	MPa	ISO 178
Flexural strength	100	MPa	ISO 178
Flexural strain at flexural strength	5.6	%	ISO 178–A
Izod impact strength (+23°C)	40	kJ/m ²	ISO 180/1U
<i>THERMAL PROPERTIES</i>			
	<i>VALUE</i>		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	74	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1.1	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.1	E–4/°C	ISO 11359–1/–2

OTHER PROPERTIES

VALUE

Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Density	1310	kg/m ³	ISO 1183
<i>PROCESSING RECOMMENDATIONS</i>			
	<i>VALUE</i>		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	